

Cutting conditions

Component

ENDMILL .500 HANITA FINISH **10570**
 1/2" 4 FL CC VARIMILL HANITA-TF4V0513005S
 CBD TiCN
 .500
 1/2 4FL 1.00 LOC CC FIN - ACTUAL LOC 1.03 MIN
 HANITA-TF4V0513005S

	ap	ae	D	z	Vc	fz	S	F	P	T (min)
716 Aluminium Cast alloy more then 6% Si	0	0.5	0.5	5	3	0	23	0	0	0
111 New Material 1862 up to 500 N/mm ²	0	0.5	0.5	4	0	0	0	0	0	0